

 *Go Green*



PP-R
pipes & fittings



SABS

Permit to Apply Certification Mark

PESTAN D.O.O.
(TRADING AS SERBCO/PESTAN)
SERBIA



SANS 15874-2, 3 & 5:2004
TO: PLASTIC PIPING SYSTEMS FOR HOT AND
COLD WATER INSTALLATIONS -
POLYPROPYLENE (PP)
PART 2: PIPES
PART 3: FITTINGS
PART 5: FITNESS FOR PURPOSE OF THE SYSTEM

The permit holder (applicant) is a manufacturer and/or importer,
is registered with SABS,
is certified by the appropriate permit holder,
is manufacturing, importing or providing certified material,
is authorised by SABS to use the SABS logo on its products,
SABS has issued SABS Contract C/1041 to the holder of the
mark, the permit and the certificate and the holder and
the permit holder are authorised by SABS to use the SABS
Certified Mark for the SABS Certification mark (see application
form).

Product Number: 8995/14248
Issue Date: 10 February 2010
Expiry Date: 10 February 2013
Permit to Apply (Applicant): 10 February 2010
Signature: [Handwritten Signature]



JOINT ACCEPTANCE SCHEME FOR WATER SERVICES INSTALLATION
COMPONENTS

CERTIFICATE OF ACCEPTANCE

EXPIRY DATE: 12 August 2011

THE FOLLOWING PRODUCT HAS BEEN ADDED TO THE LIST OF
ACCEPTED COMPONENTS FOR USE IN WATER SERVICES
INSTALLATIONS

PRODUCT DESCRIPTION: Pipe and Fitting (System), SANS 15874-1/2/3/5

PRODUCT(S) ACCEPTED: PESTAN PP-R (PP) PPR10 pipes and fittings,
20mm - 110mm diameter, Class 1 and Class 2 (SABS 104 0)

SABS test report number: 2010-01 sub 0 - 1 July 2009
SABS Contract C/1041

CATALOGUE REF:
PESTAN PPR pipes and fittings

MANUFACTURER: PESTAN

SPECIAL CONDITIONS: Subject to SABS control

APPLICATION NUMBER: 15541

for JASWIC
issued to Serbco Industries



Polymer Hot And Cold Technology Association

Certificate of Membership

Serbco Distributors

Is hereby admitted as

Full member

of the
Polymer Hot And Cold Technology association
PHACT

Such membership covering

Peštan PPR Pipes & Fittings

Signed [Handwritten Signature]
(K.D.S. Patrick - Chairman)

Date **12-08-2009**

The Polymer Hot And Cold Technology Association
c/o The Plastics Federation, Private Bag X08, Halfway House, Gauteng, South Africa
Tel. No. 011-553-4798 Fax No. 011-314-3765 e-mail phact@plastfed.co.za



THE INSTITUTE OF PLUMBING
SOUTH AFRICA

Membership Certificate

This is to certify that

Biospice Food Import (Pty) Ltd

is a member of the Institute

Member No: 1133

of the Institute

on **September 11, 2008**

Done at Johannesburg

[Handwritten Signature]

Pipes and fittings for warm and cold water supply

Raw material for PP-R pipe production is defined by SRPS-ISO-EN15874 standard.

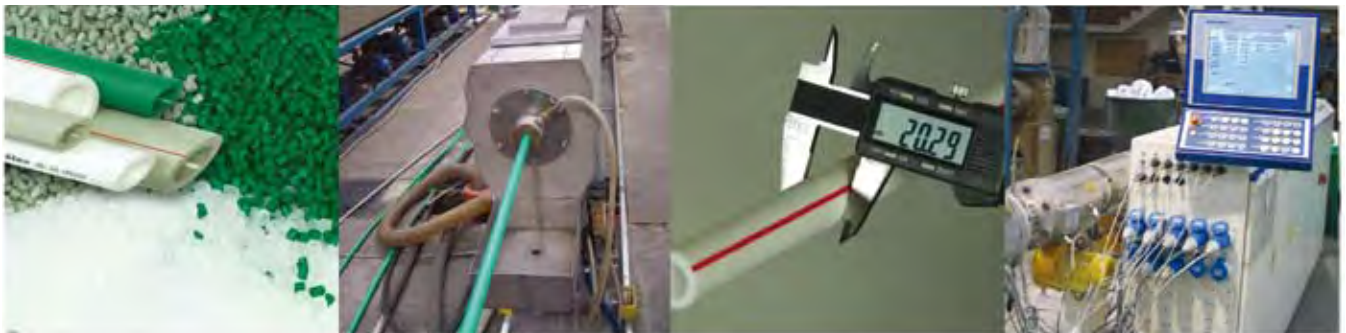
Quality of raw material is being controlled by the Institute for health care of Republic of Serbia and also by independent-certified laboratories like Bodycote as well. Only materials that have proof about MRS classification and are on European list are being used.

Appliance

PP-R pipes are intended to be used for the installation of warm and cold hygienic-sanitary water. Galvanized pipes can be completely replaced by them for drinking water usage, even with the high contents of calcium (Ca). They are also intended for the transportation of alimentary liquids, irrigation of the greenhouses and gardens, shipment of pressure air, vacuum installations, in chemical industry for the flow of various fluids, as well as for the transportation of the sea water and highly abrasive fluids. They are commonly being used for radiator heating, as well as for the floor heating and cooling systems. Their low weight and high tolerance to vibrations are suitable for applications in trains, ships, trucks and camping trailers, in aggressive environment and on unstable ground.

Basic advantages

- Long life time thanks to their resistance to environmental influences; non corrosive
- Impossible perforation caused by "stray currents"
- Low pressure losses because of the smooth surface, which do not allow the deposit of stone layer on the pipe walls, turbulences or friction
- They are completely nontoxic and are in compliance with standards for the transfer of potable water
- High capability of thermal and sound isolation
- They reduce the risk of condensation to a minimum, which is the characteristic of the metal installation
- Energy saving
- All inserts that are being put in fitting are made of guaranteed chemical content of MS bar.
- Great welding ability. All parts can be connected with welder or electrical socket
- Low weight (9 times lighter than steel) which makes it easier for transportation and handling.



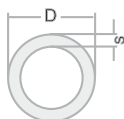
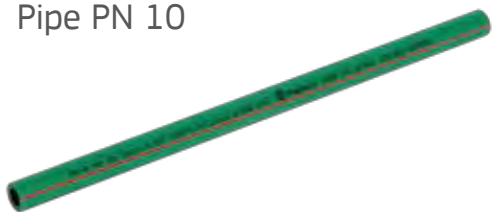
Material specifications

Physical properties	Test method	Value	Unit
Density at +23°C	ISO 1183	0,897	g/cm ³
Melt mass-flow rate (MFR)	ISO 1133		
190°C/5.0kg		0,55	g/10min
230°C/2.16kg		0,30	g/10min
230°C/5.0kg		1,30	g/10min
Mechanical properties	Test method	Value	Unit
Tensile modulus	ISO 527-2/1	850	MPa
Tensile stress	ISO 527-2/50	24,0	MPa
Tensile strain at yield to 50mm/min	ISO 527-2/50	10	%
Tensile creep modulus	ISO 899-1		
1hr		650	MPa
1000hr		350	MPa
Impact	Test method	Value	Unit
Charpy notched impact	ISO 179		
-30°C		2,50	kJ/m ²
0°C		4,00	kJ/m ²
23°C		22,00	kJ/m ²
Charpy notched impact	ISO 179		
-30°C		43,00	kJ/m ²
0°C		no break	kJ/m ²
23°C		no break	kJ/m ²
Hardness	Test method	Value	Unit
Shore hardness D	ISO 868	65	
Ball indentation hardness	ISO 2039-1	48,0	N/mm ²
Thermal properties	Test method	Value	Unit
Melting temperature	ISO 3146	147	°C
Thermal conductivity at 20°C	DIN 52612	0,24	W/mK
Coefficient of linear thermal expansion	DIN 53752	1.5·10 ⁻⁴	K ⁻¹
Vicat softening temperature			
(A50(50°C/h, 10N))	ISO 306/A50	132	°C
(B50(50°C/h, 50N))	ISO 306/B50	69,0	°C
Electrical properties	Test method	Value	Unit
Volume resistivity	DIN 53482	>10 ¹⁷	Ω*cm
Surface resistivity	DIN VDE 0303, T3	>10 ¹⁴	Ω
Dielectric constant	DIN 53483	2,3	10 ⁶ Hz
Loss factor	DIN 53483	<5*10 ⁻⁴	10 ⁶ Hz
Dielectric rigidity	DIN 53481	500/650	kV/cm



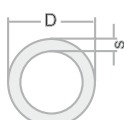
PP-R
EN15874
DIN 8077-
8078

Pipe PN 10



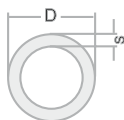
WHITE	GREEN	L	d	s min
10000006	10000001	100m	16	1,8
10000007	10000002	100m	20	1,9
10000008	10000003	4m	25	2,3
10000009	10000004	4m	32	2,9
10000054	10000024	4m	40	3,7
10000055	10000025	4m	50	4,6
10000056	10000026	4m	63	5,8
10000057	10000027	4m	75	6,8
10000058	10000028	4m	90	8,2
10000059	10000029	4m	110	10,0

Pipe PN 16



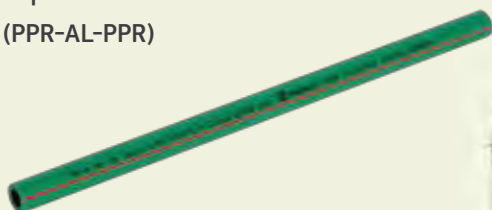
WHITE	GREEN	d	s min
10099090	10099080	16	2,2
10099091	10099081	20	2,8
10099092	10099082	25	3,5
10099093	10099083	32	4,4
10099094	10099084	40	5,5
10099095	10099085	50	6,9
10099096	10099086	63	8,6
10099097	10099087	75	10,3
10099098	10099088	90	12,3
10099099	10099089	110	15,1

Pipe PN 20



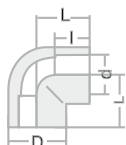
WHITE	GREEN	d	s min
10000041	10000011	20	3,4
10000042	10000012	25	4,2
10000043	10000013	32	5,4
10000044	10000014	40	6,7
10000045	10000015	50	8,3
10000046	10000016	63	10,5
10000047	10000017	75	12,5
10000048	10000018	90	15,0
10000049	10000019	110	18,3

Pipe PN 20 with Aluminium (PPR-AL-PPR)



WHITE	GREEN	d	s min
100100010	10010000	20	3,4
100100011	10010001	25	4,2
100100012	10010002	32	5,4
100100013	10010003	40	6,7
100100014	10010004	50	8,3
100100015	10010005	63	10,5

Elbow 90°



WHITE	GREEN	d	D	I	L
10000230	10000200	20	29	16,1	26,5
10000231	10000201	25	34	18,2	31,5
10000232	10000202	32	41,7	20,2	38
10000233	10000203	40	57,2	21,7	46
10000234	10000204	50	67,3	25,5	52
10000235	10000205	63	83,3	28,5	62
10000810	10000800	20/25	34,3	16/19	31,7



WHITE	GREEN	d	D	l	L
10000120	10000100	20	29,2	16,4	35,2
10000121	10000101	25	34	18	39,5
10000122	10000102	32	44	20	46,5
10000123	10000103	40	52,5	22	54
10000124	10000104	50	69,7	25,1	62,1
10000125	10000105	63	82	29,1	85,4

WHITE	GREEN	d	D	l	L	w
10001821	10001801	20	28	16,1	54	26,4
10001822	10001802	25	34,1	18,3	61,8	31
10001823	10001803	32	44	19,8	74,6	38,8
10001824	10001804	40	57	22,5	86	44
10001825	10001805	50	67,2	25,5	104,2	51,8
10001826	10001806	63	82,5	28,3	125,9	62,3
10002132	10002102	20/25	34,4	15,7/18,4	63,2	31,45
10002134	10002104	25/20	34,4	17,9/15,9	63,2	31,45
10002136	10002106	32/20	44	20,4/20	74	38,3
10002137	10002107	32/25	44	20,4/16,1	74	38,3
10002139	10002109	40/20	57	22,6/14,7	86,9	42,5
10002140	10002110	40/25	57	22,6/17,4	86,9	42,5

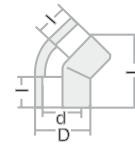
WHITE	GREEN	d	D	l	L
10001220	10001200	16	23,8	16	37,1
10001221	10001201	20	27,1	16	36
10001222	10001202	25	34	18	40
10001223	10001203	32	44	20,3	44,7
10001224	10001204	40	57	21,5	48
10001225	10001205	50	67	25,2	55,9
10001226	10001206	63	87,7	29	70
10001227	10001207	75	-	-	-
10001228	10001208	90	-	-	-
10001229	10001209	110	-	-	-

WHITE	GREEN	D	d	l	L
10002531	10002501	20	25	16	39
10002532	10002502	20	32	16	39
10002533	10002503	25	32	18	45
10002535	10002505	25	40	-	-
10002536	10002506	32	40	20	51
10002540	10002510	40	50	20,5	58
10002543	10002513	50	63	23,5	69
-	-	63	75	27,4	66

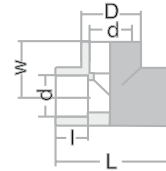
WHITE	GREEN	d	D	l	l ₁	L
10002631	10002601	25	20	18,2	16,1	40,2
10002632	10002602	32	20	18,8	16	40,5
10002633	10002603	32	25	18,8	17,4	40,5
10002634	10002604	40	20	21,4	16	46,9
10002635	10002605	40	25	21,4	16	46,9

WHITE	GREEN	D	d	h
10003134	10003104	20	40	33,6
10003135	10003105	20	50	36,1
10003136	10003106	20	63	37,7
10003137	10003107	25	40	35,8
10003138	10003108	25	50	36,8
10003139	10003109	25	63	39,4

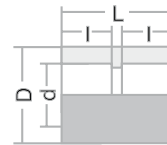
Elbow 45°



Tee



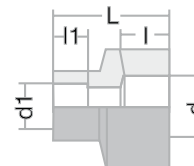
Socket



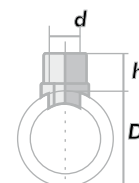
Reducer



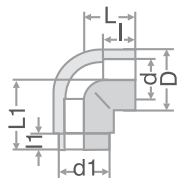
Direct reducer



Saddle after grip

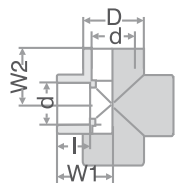


Elbow 90° male/female



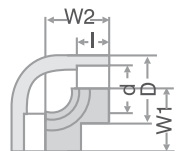
	GREEN	d	D	l	d ₁	L	L ₁	L ₂
	10001100	20	30,5	16,8	20	26,4	33,9	16

Cross Tee



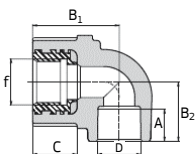
	WHITE	GREEN	d	D	l	W ₁	W ₂
	10002420	10002400	20	29	16	27,5	27,5
	10002421	10002401	25	34	18	32	32

3-way Elbow



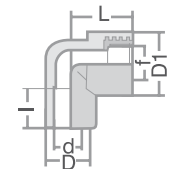
	WHITE	GREEN	d	D	l	W ₁	W ₂
	10000320	10000300	20	29	16	27	27
	10000321	10000301	25	34	18	32	32

Elbow "Rigips"



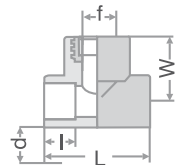
	WHITE	GREEN	D	A	f(°)	B ₁	B ₂	C
	10000360	10000350	20	15	1/2	44	27	25

Elbow 90° - threaded female



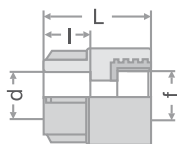
	WHITE	GREEN	d	D	f(°)	l	L	D ₁
	10000420	10000400	20	28,7	1/2	16,5	35,2	37,5
	10000421	10000401	25	34	3/4	19,1	36,2	43,8
	10000422	10000402	32	44	1	20,5	40,5	55,3
	10000920	10000900	20/25	34	3/4	16,5	36,5	43,8
	10000921	10000901	25/20	34	1/2	19,1	36,5	43,8

Tee - threaded female



	WHITE	GREEN	d	D	f(°)	l	L	D ₁
	10001914	10001901	20	16	1/2	34	52,6	28
	10001915	10001902	25	18	3/4	36,3	73	34,4
	10001916	10001903	32	20,2	1	45,6	75,9	44
	10002232	10002202	20/25	15,9	3/4	36,3	73	34,4
	10002234	10002204	25/20	17,8	1/2	36,3	73	34,4

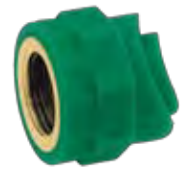
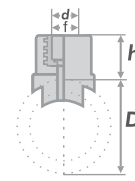
Threaded coupling female



	WHITE	GREEN	d	l	f(°)	L
	10001326	10001306		16	1/2	40,9
	10001320	10001300		20	1/2	42
	10001321	10001301		25	3/4	42,4
	10001322	10001302		32	1	53,6
	10001323	10001303		40	5/4	77,4
	10001324	10001304		50	6/4	71,6
	10001325	10001305		63	2	78,5
	10001621	10001601		20/25	3/4	43
	10001622	10001602		25/20	1/2	43

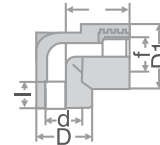
Saddle after-grip - threaded female

WHITE	GREEN	d	f(“)	D	h
10003234	10003204	20	1/2	40	27,4
10003236	10003206	20	1/2	50	27,4
10003238	10003208	20	1/2	63	27,4
10003235	10003205	25	3/4	40	29,2
10003237	10003207	25	3/4	50	29,2
10003239	10003209	25	3/4	63	29,2



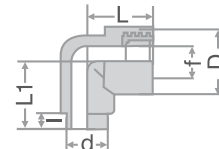
Elbow 90° - with double fixing brackets threaded female

WHITE	GREEN	d	D	I	f(“)	L	L ₁
10000620	10000600	20	28,8	16,4	1/2	30,4	36,6



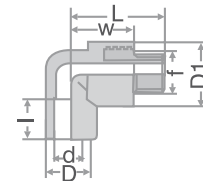
Elbow 90° male/female

WHITE	GREEN	d	D	I	f(“)	L	L ₁
10001140	10001110	20	38	15,5	1/2	46,6	38,8



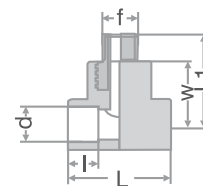
Elbow 90° - threaded

WHITE	GREEN	d	D	I	W	f(“)	L	L ₁
10000520	10000500	20	29	16,2	35	1/2	46,3	37
10000521	10000501	25	34,5	19,3	36,1	3/4	19,6	43,9
10000522	10000502	32	44	20,5	40,5	1	48	55
10001020	10001000	20/25	29	16,2	35	1/2x3/4	46,3	37
10001021	10001001	25/20	34,5	19,3	36,1	1/2	47,4	43,9



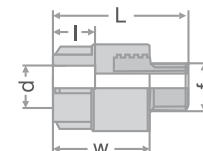
Tee - threaded male

WHITE	GREEN	d	I	W	f(“)	L	L ₁
10002014	10002001	20	16,4	34,5	1/2	63	45,5
10002015	10002002	25	17,5	36	3/4	72,6	49,6
10002016	10002003	32	20,2	45,6	1	75,6	58,2
10002332	10002302	20/25	16,4	36	1/2x3/4	72,6	49,3
10002334	10002304	25/20	17,8	36,4	1/2	73	48

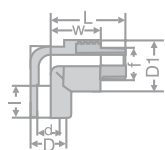


Threaded coupling male

WHITE	GREEN	d	I	W	f(“)	L
10001220	10001406	16	16,5	41	1/2	52
10001420	10001400	20	17,5	42,1	1/2	52,7
10001421	10001401	25	17,8	42,1	3/4	55,3
10001422	10001402	32	20,2	53,3	1	67,3
10001423	10001403	40	21,5	77,3	5/4	94,5
10001424	10001404	50	26,2	70,2	6/4	89,7
10001425	10001405	63	29	77,4	2	102
10001721	10001701	20/25	16,1	42,3	1/2x3/4	53,2
10001722	10001702	25/20	18	42,3	1/2	53,2

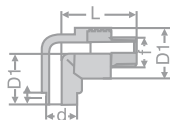


Elbow 90° - with double fixing brackets threaded male



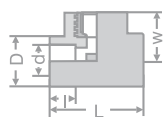
WHITE	GREEN	d	D	l	f(“)	L	D ₁
10000720	10000700	20	28,8	16	1/2	41,9	36,6
10000721	10000701	20	28,8	18	3/4	41,4	36,6

Elbow 90° male - threaded male



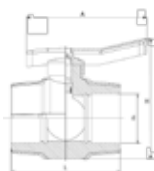
WHITE	GREEN	d	D	l	f(“)	L	L ₂
10001150	10001120	20	38	15,5	1/2	35,9	38,6

Valve body



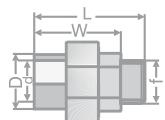
WHITE	GREEN	d	D	L	l	w
10002720	10002700	20	27,2	65	16	112,2
10002721	10002701	25	34,2	71	18	109,8
10002722	10002702	32	43,3	98,5	18,7	128

Ball valve



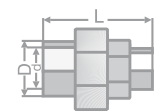
WHITE	GREEN	d	L	H	A
30101502	30101500	20	73,5	74	84,5
30101505	30101503	25	77,5	74	84,5
30101508	30101506	32	89	92	108
30101521	30101519	40	97,5	105	108
30101524	30101522	50	112	114	108
30101527	30101525	63	131,5	150	150

Adaptor metal-plastic male



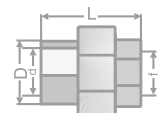
WHITE	GREEN	tip	d	D	f(“)	W	L	ok
10003430	10003410	C	20	26,6	1/2	56,1	71,5	36/27
10003431	10003411	C	25	33,7	3/4	62,4	78,5	46/32

Adaptor plastic-plastic



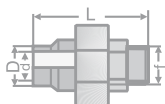
WHITE	GREEN	tip	d	D	L	ok
10003330	10003310	A	20	26,6	77	36/27
10003331	10003311	A	25	33,7	77	46/32

Adaptor metal-plastic female



WHITE	GREEN	tip	d	D	f(“)	L	ok
10003430	10003400	B	20	36,6	1/2	56,4	36/27
10003431	10003401	B	25	33,7	3/4	62,4	46/32
10003450	10003420	P	25	33,7	1/2	62,4	46/32

Universal adaptor metal-plastic male

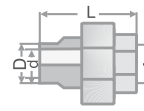


WHITE	GREEN	d	D	f(“)	L	ok
10003550	10003520	16	20	1/2	71,5	36/27



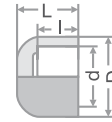
Universal adaptor female

WHITE	GREEN	d	l	f(“)	L	ok
10003540	10003510	16	20	1/2	65	36/27
10003541	10003511	16	20	3/4	65	36/27
10003542	10003512	16	20	1	65	36/27



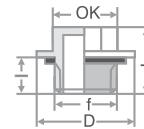
End cap

WHITE	GREEN	d	D	l	L
10002821	10002801	20	29	16	21,5
10002822	10002802	25	33,6	18,1	23,1
10002823	10002803	32	43,8	20	26,5
10002824	10002804	40	56,4	21,2	34,1
10002825	10002805	50	66	23,5	38
10002826	10002806	63	87,5	28,5	41



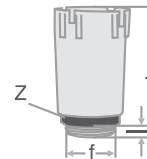
Short plunk for plant testing - male

WHITE	GREEN	RED	BLUE	d	D	f(“)	L	ok
10002910	10002900	10002930	10002920	20	27,4	1/2	23,5	20
10002911	10002901	10002931	10002921	25	31,7	3/4	24,2	11



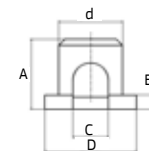
Long plunk for plant testing - male

WHITE	GREEN	RED	BLUE	d	D	f(“)	ok
10099533	10099530	10099539	10099536	20	1/2	68	20,5x27x5,5
10099534	10099531	10099540	10099537	25	3/4	68	26,5x31x5,8



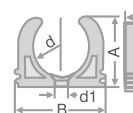
Protection cover

WHITE	GREEN	d	D	A	B	C
10099020	10099021	50	72	55	11	28



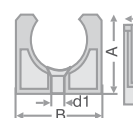
Short pipe clamp

WHITE	GREEN	d	d ₁	A	B	S
10003721	10003701	20	5,5	24	31,6	13,6
10003722	10003702	25	5,5	30,7	38	13,7

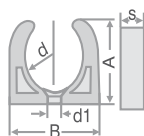


Pipe clamp

WHITE	GREEN	d	d ₁	A	B	S
10003621	10003601	20	6	31,3	32,6	15,2
10003622	10003602	25	6	37	38	15,5
10003623	10003603	32	6	44,4	46,7	15,4
10003624	10003604	40	6	51,8	58	15



Pipe clamp "PEŠTAN"



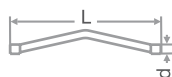
WHITE	GREEN	d	d ₁	A	B	S
10003761	10003751	20	5,5	26,3	28,2	13,5

Metal pipe clamp with rubber ring



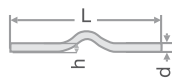
GREEN	d
10003801	20
10003802	25
10003803	32
10003804	40
10003805	50
10003806	63
10003807	75
10003808	90
10003809	110

Bridge (Injected)



WHITE	GREEN	d	h	L
10004031	10004011	20	24	158
10004032	10004012	25	33	199
10004033	10004013	32	40	250

Bridge (Extruded)



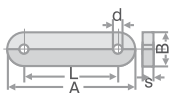
WHITE	GREEN	d	h	L
10004021	10004001	20	24	158
10004022	10004002	25	33	199
10004023	10004003	32	40	250

Hole patch



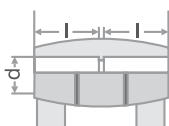
WHITE	GREEN	d ₁	d ₂	l	L ₁	L ₂
10099013	10099001	7	10	10	30	20

Pad



WHITE	GREEN	A	B	S	D	L
10099010	10099000	52,8	19,5	5	4,8	39,1

Electric socket

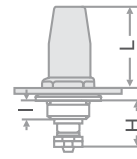


GREEN	D	I	L
10099501	20	27	56
10099502	25	38,7	77,4
10099503	32	42,6	85,2



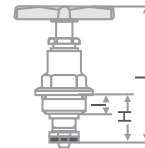
Knob with fixing screw

GREEN	type	d	f(“)	H	L
10099515	B	20	1/2	19,5-22,5	74
10099516	B	25	3/4	20-27,5	74



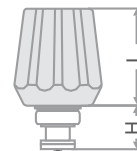
Hand knob

GREEN	type	d	H	f(“)	I	L
10099518	A	20	19-32	1/2	9	74
10099519	A	25	19-32	3/4	9	74
10099520	A	32	21-36	1	11	78



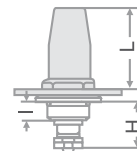
Hand knob

GREEN	d	f(“)	H	L
10099522	20	1/2	19-22,5	43,5
10099523	25	3/4	20-27,5	43,5



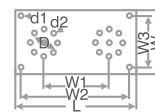
Valve with fixing screw (cap)

GREEN	type	I	d	f(“)	H	L
10099522	A	9	20	1/2	19-32	45,2
10099523	A	9	25	3/4	19-32	45,2



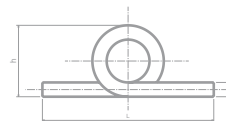
Spacer

WHITE	L	W	W ₁	W ₂	W ₃	d ₁	d ₂	D
10099050	242,1	53	153,1	224,1	33,8	6,8	4,8	40,1



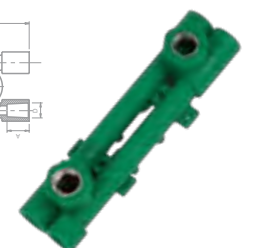
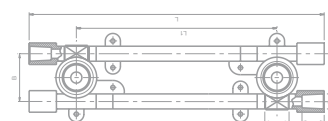
Regulator

GREEN	d	h	L
10004060	20	200	340



Mountager

GREEN	D	G	L	L ₁	L ₂	L ₂ *	L ₂ **	L ₃	I
10099515	19	1/2	227	29	152	137	102	37	15,5



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